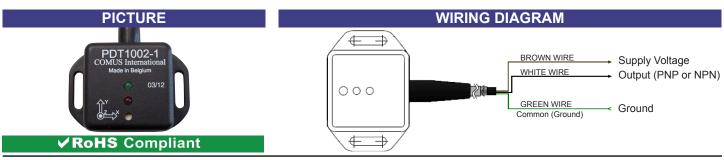




Part Number: PDT1002 Series

Teachable Tilt Module Product Data Sheet



LED STATUS

GREEN LED - ON: Device On

OFF: Device Off

RED LED - ON: Output is Set

OFF: Output is Off

ORDERING INFORMATION

PDT1002 - 1 Base Part 1 = PNP Version

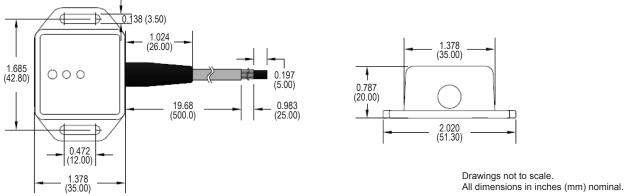
*Custom ranges available, please contact factory.

FEATURES

- Resistant to Ambient Environmental Conditions
- · Construction : ABS Housing
- · Mechanical Stress Resistant
- · Output Options are PNP or NPN
- · Teachable with a simple push button.

DIMENSIONS

2 = NPN Version



[(55.00) [, in amondon money (mm) normal		
SPECIFICATION			
INPUT			
Supply Voltage	6 to 30 VDC		
Supply Current	10 mA MAX		
OUTPUT			
Tilt Angle	teachable in EEPROM (x & y: -180° to +180°, z: 0 to 180°)		
Tilt Axes	teachable in EEPROM (x, y or z)		
Zero Level Change vs Temperature	Delta from 25°C ±0.04°/°C		
Tilt Resolution	<0.5°		
Response Time	100 Hz		
Shock Survivability	10000 g for 0.1 ms		
Switching Voltage MAX	30 VDC		
Switching Current MAX	100 mA		
OTHER SPECIFICATIONS			
Operation Temperature	-20° +70°C		
Case Material	ABS		

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OPERATIONS OPERATIONS				
ITEM	STATUS	FUNCTION		
	SIAIOS	NORMAL OPERATION	TEACH	
Green LED	On	Normal working		
	Off	Supply voltage to low or the output holds its value, because a motion is detected		
	Blinks Slow		Axes setting	
	Blinks Fast		Teaching in set and reset position	
Red LED	On	Output "On"		
	Off	Output "Off"		
	Blinks 1 Times		Set X-axis	
	Blinks 2 Times		Set Y-axis	
	Blinks 3 Times		Set Z-axis	

Axes setting mode:

This mode is selected by holding down the push button between 1 to 3 s. just until the green LED blinks slow. At that moment the selection of the axes can be do by pushing again the button for less then 1s. The number of blinks from the red LED indicates what kind of axes is selected (see table).

Set and reset teach in mode:

This mode is selected by holding down the push button for more then 3 s. just until the green LED blinks fast. At that same moment the red LED goes "on". Red LED "on" means teach in set position. Red Led "off" means teach in reset position. The teach in function can be activated by pushing the button for less then 1s.

Normal operation mode:

By holding down the button for more than 1s the module goes back in normal operation.

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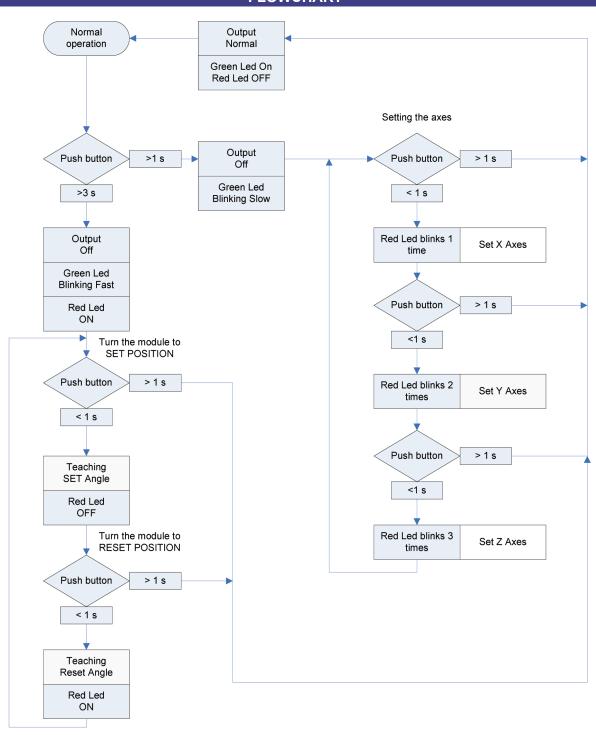




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FLOWCHART



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